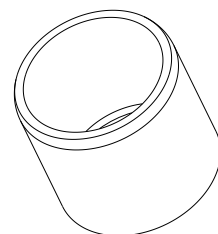
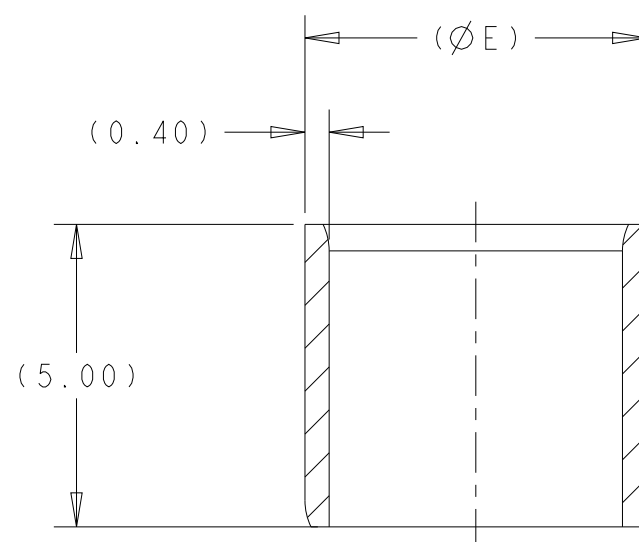


REVISIONS

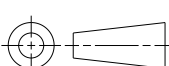
P	LTR	DESCRIPTION	DATE	DWN	APV
	B3	ECO-13-000550	10JAN2013	DS	AT
	B3	ECO-14-000116	27FEB2014	DS	AT
	B4	ECO-19-004590	25MAR2019	YS	AT
	B5	ECN-21-124299	28OCT2021	SS	PK



SCALE 4:1

- 1 MATERIAL TYPE 1: COPPER ALLOY
- 2 MATERIAL TYPE 2: ALTERNATE COPPER ALLOY, NO ANNEALING
- 3 FINISH: BARE
4. PARTS MUST BE FREE OF BURRS, CRACKS, OR OTHER VISUAL IMPERFECTIONS THAT MAY AFFECT FIT FORM OR FUNCTION
- 5 NOTE DELETED
6. THE FUNCTION OF THE INNER FERRULE IS TO PROVIDE MECHANICAL SUPPORT TO THE OUTER FERRULE IN THE WIRE SHIELD CRIMP APPLICATION. THE INNER FERRULE DOES NOT HAVE AN ELECTRICAL FUNCTION AND IS NOT PLATED. SURFACE DISCOLORATION FROM MANUFACTURING PROCESS OR ENVIRONMENTAL EXPOSURE DOES NOT IMPACT PRODUCT FUNCTION.
- 7 PRELIMINARY PART NOT FOR PRODUCTION

		6.10	6.10	7.00	SIZE C	1-1587828-3
		5.41	6.10	7.00	SIZE C	1587828-3
		4.76	5.41	6.30	SIZE B	1-1587828-2
		4.76	5.41	6.30	SIZE B	1587828-2
		4.11	4.76	5.70	SIZE A	1-1587828-1
		4.11	4.76	5.70	SIZE A	1587828-1
		MIN	MAX	E	DESCRIPTION	PART NO
		WIRE O.D.				

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D SIMPSON 01 JUN 2009		 TE Connectivity	
		CHK A TYLER 01 JUN 2009			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME INNER FERRULE, HVA280	
		APVD -		-	
		PRODUCT SPEC 108-2394			
0 PLC ± 1 PLC ±0.2 2 PLC ±0.10 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ± FINISH		APPLICATION SPEC 114-13259		SIZE A3	
MATERIAL - 1 2		WEIGHT -		CAGE CODE 000779	
- 3		CUSTOMER DRAWING		DRAWING NO C-1587828	
				RESTRICTED TO -	
				SCALE 8:1	
				SHEET OF	
				REV B5	

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