

B1 MOLD VARIANT 2 : PART MARKINGS

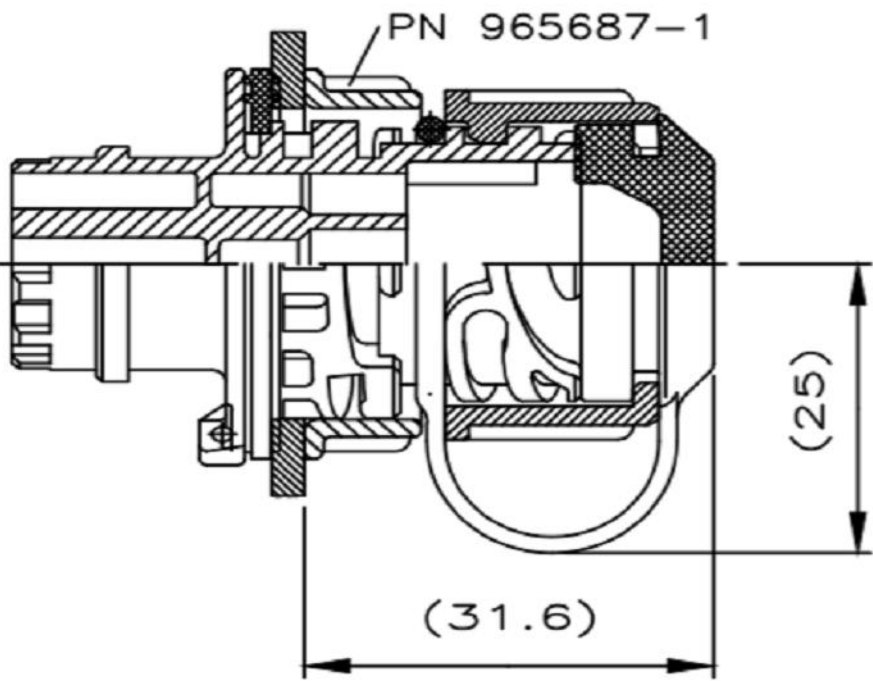
MATED WITH  
PASSEND ZU:  
967402/1718230

PROJEKT NR:  
A97-52144

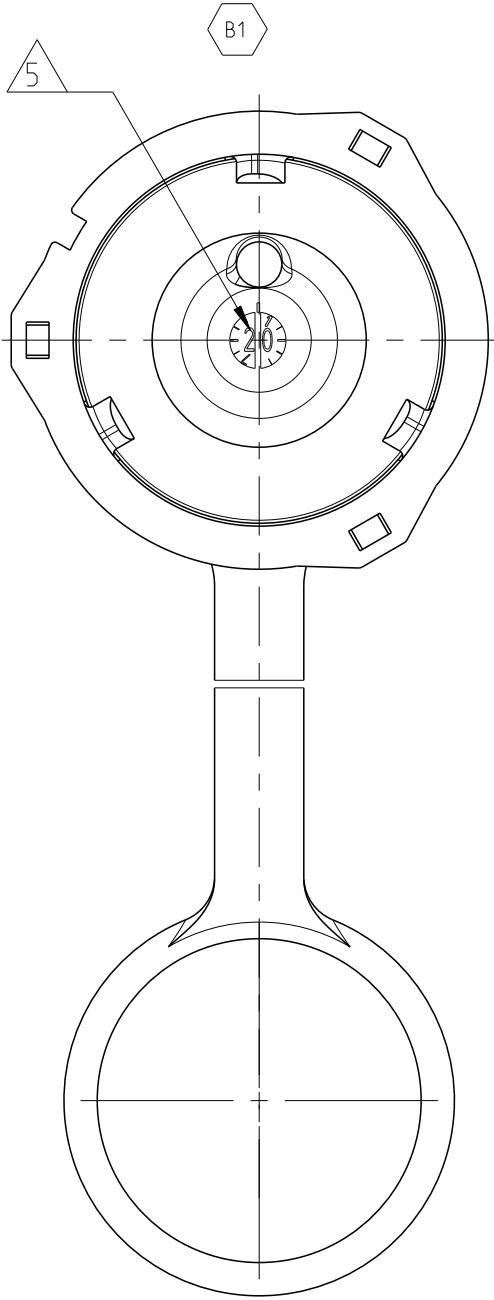
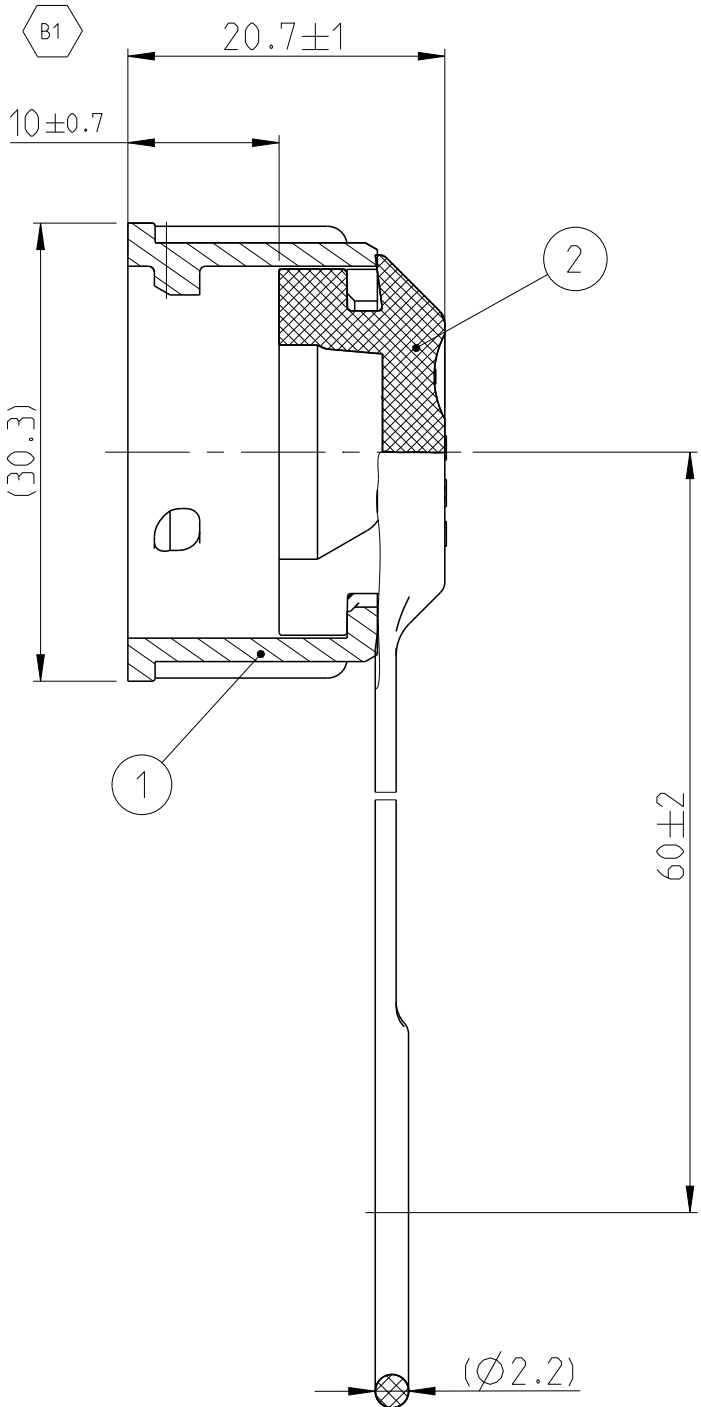
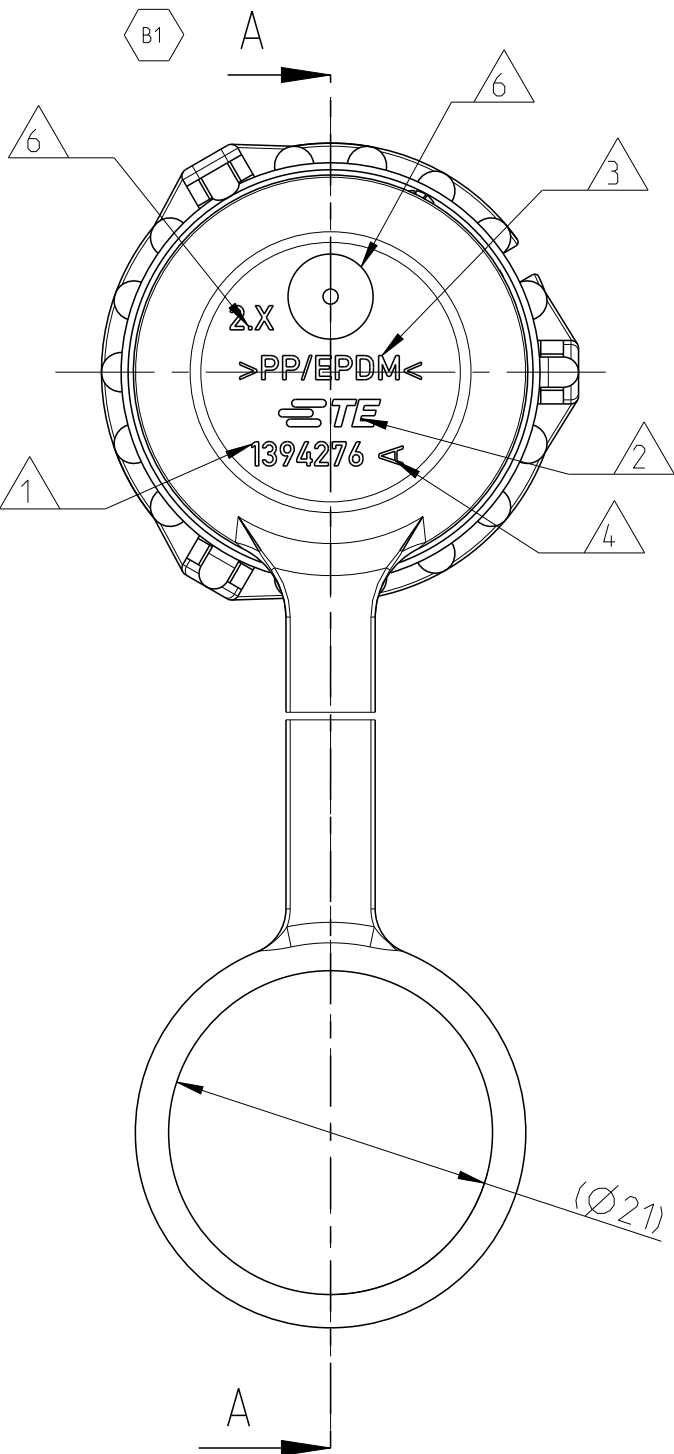
| REVISIONS |     |                             |           |                        |
|-----------|-----|-----------------------------|-----------|------------------------|
| P         | LTR | DESCRIPTION                 | DATE      | DWN APVD               |
|           | A   | NEW DRAWING                 | 03MAY2000 | J.Granzow Ch. Eberwein |
|           | A1  | NEW DASH-NO. (-2) ADDED     | 01SEP2000 | JG Hass                |
|           | B   | REVISED PER PCN E-13-005564 | 22APR2013 | KH JG                  |
|           | B1  | REVISED PER PCN E-20-010191 | 17JUL2020 | MK JG                  |

WAS/war 97-52144-001

ASSEMBLY WITH PIN HOUSING IN CUT-OFF:  
Zusammenbau mit Stiftgehaeuse  
im Befestigungsausschnitt:



1394277-1 WITH RING  
mit Ring



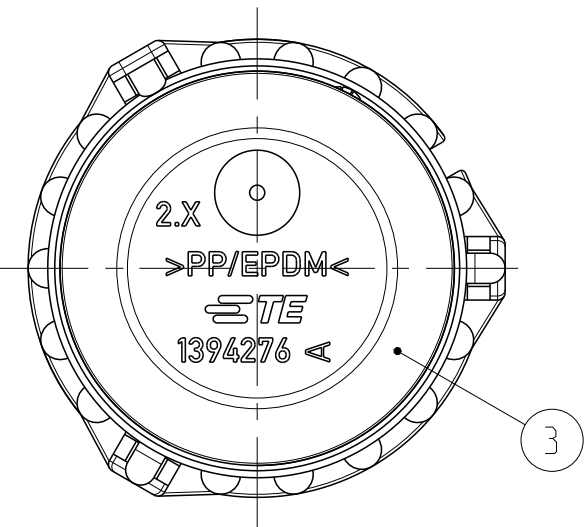
- B1 NOTES  
Bemerkungen
- 1 TE-PART NUMBER  
TE-Part Nummer
- 2 TE-LOGO or AMP-LOGO  
TE-Logo or AMP-Logo
- 3 MATERIAL MARKING  
Werkstoffkennzeichnung
- 4 REVISION OF THE MOULD  
Werkzeugaenderungsindex
- 5 PRODUCTION DATE  
Produktionsdatum
- 6 CAVITY MARKING  
Nestmarkierung
- 7 INJECTOR MARKING  
Injektormarkierung

8 SUITABLE FOR:  
Passend zu Stiftgehaeusen:

2-4POS. PIN HOUSING TE-NO. 967402;  
5-7POS. PIN HOUSING TE-NO. 1718230

Passend zu:  
2-4pol. stiftgehaeuse TE-Nr. 967402;  
5-7pol. stiftgehaeuse TE-Nr. 1718230

9 PACKAGING: LOOSE PIECE IN CARDBOARD BOX  
Verpackung: Schuettgut im Versandkarton

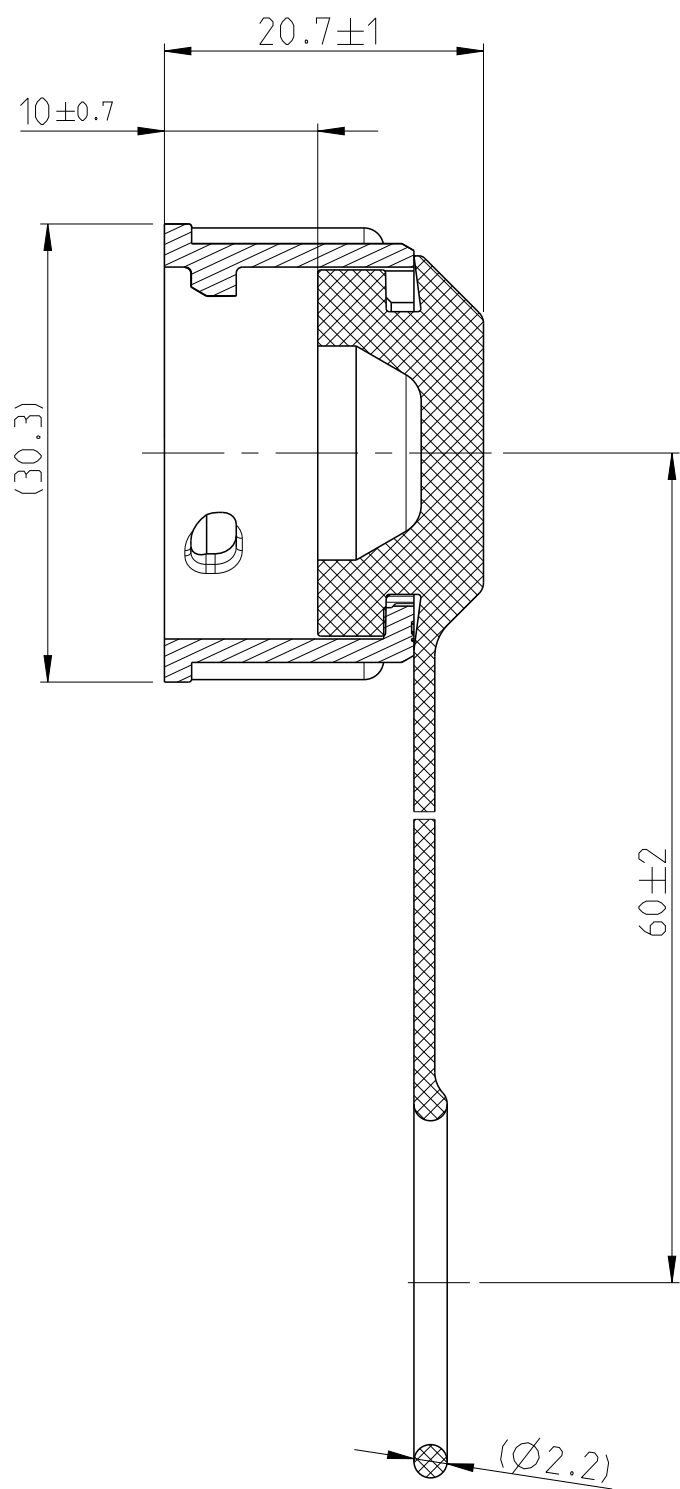
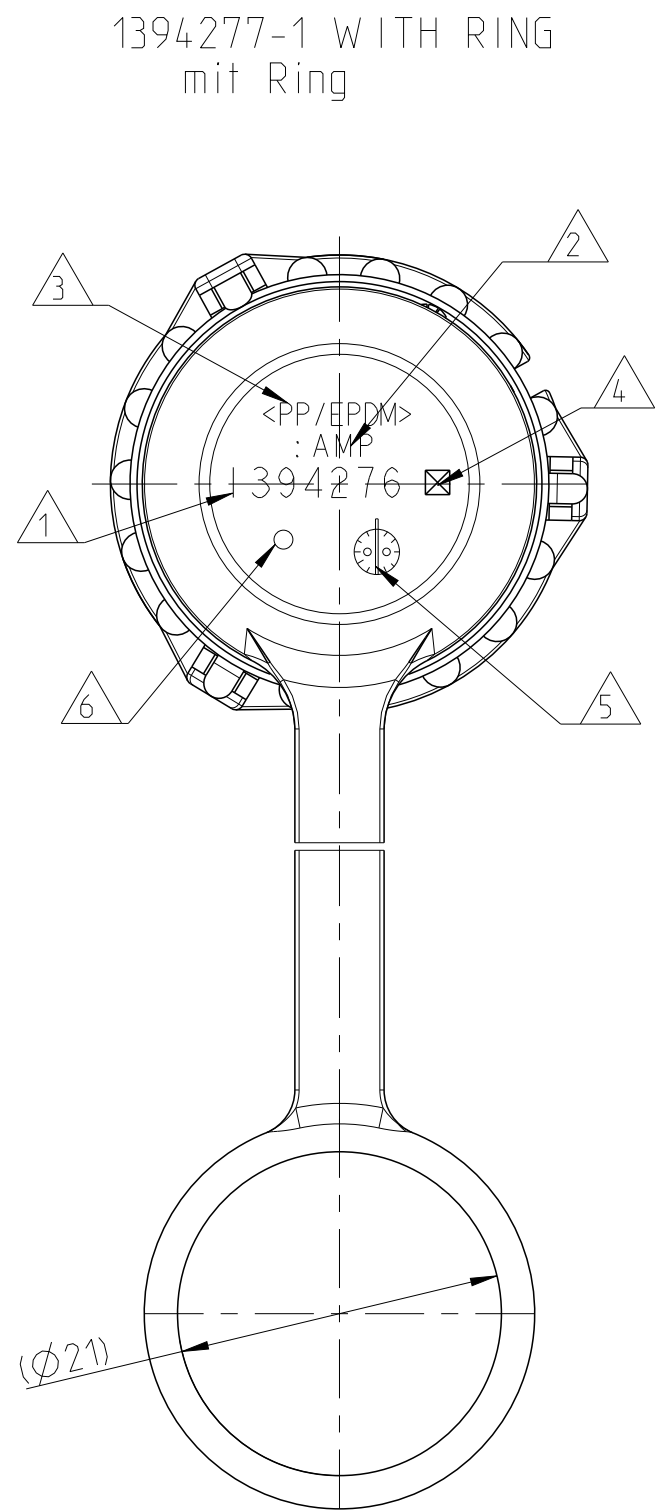


1394277-2 WITHOUT RING  
ohne Ring

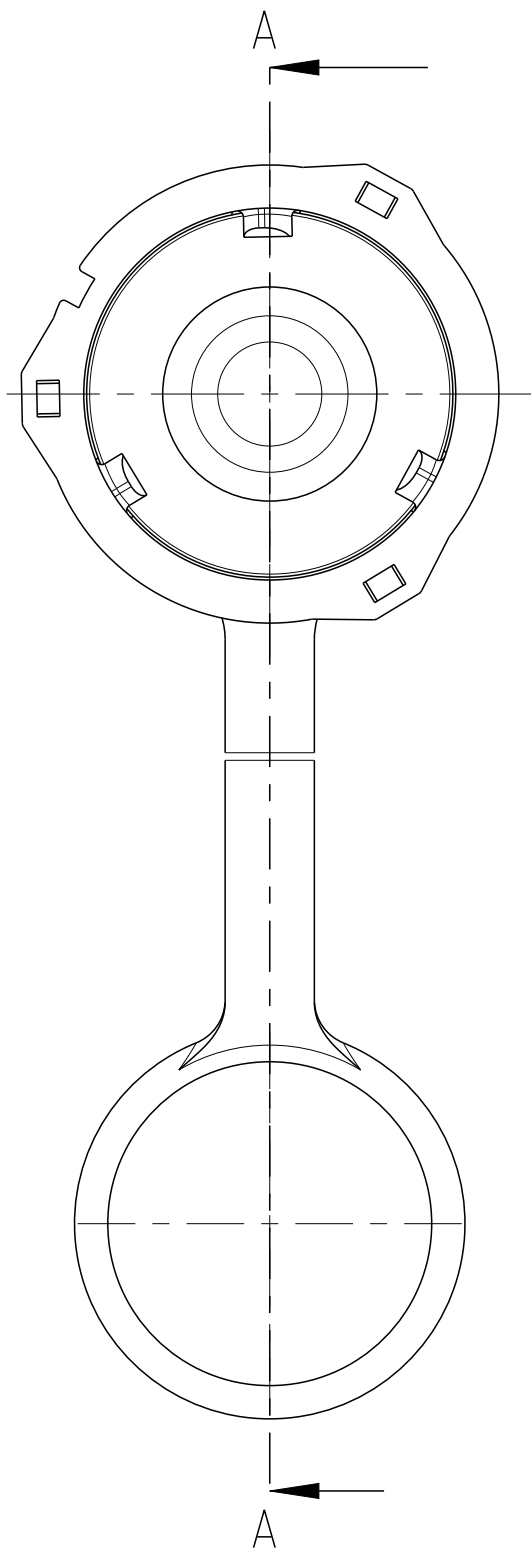
|                                |      |      |               |           |                                           |                                                            |                           |                                                                                            |                                                                                               |                                                    |              |                                                                                                       |                 |  |               |
|--------------------------------|------|------|---------------|-----------|-------------------------------------------|------------------------------------------------------------|---------------------------|--------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------|----------------------------------------------------|--------------|-------------------------------------------------------------------------------------------------------|-----------------|--|---------------|
| 1394277-2                      | B    | 3    | 1             | PP/EPDM   | BLACK<br>schwarz                          | SEALING<br>Dichtung                                        | 2                         | THIS DRAWING IS A CONTROLLED DOCUMENT.<br>DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT. |                                                                                               | DWN<br>J.Granzow                                   | 06APR2000    |  TE Connectivity |                 |  |               |
|                                |      | 1    | 1             | PA66-GF30 | BLACK<br>schwarz                          | COUPLING RING<br>Kupplungsring                             |                           | DIMENSIONS:<br>MASSENHEITEN:<br>mm                                                         | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>ALLGEMEINTOLERANZEN<br>Acc.to ISO 8015<br>±0.5mm | CHK<br>J.Granzow                                   | 22APR2013    |                                                                                                       |                 |  |               |
| 1394277-1                      | B    | 2    | 1             | PP/EPDM   | BLACK<br>schwarz                          | SEALING WITH RING<br>Dichtung mit Ring                     | 1                         |       |                                                                                               | PRODUCT SPEC<br>PRODUKTSPEZ:<br>108-18621/18622    |              | NAME<br>COVER<br>FOR 4POS. AND 7POS.PIN HOUSING<br>Schutzhappe                                        |                 |  |               |
|                                |      | 1    | 1             | PA66-GF30 | BLACK<br>schwarz                          | COUPLING RING<br>Kupplungsring                             |                           |                                                                                            |                                                                                               | APPLICATION SPEC<br>VERABEITUNGSSPEZ:<br>114-18255 |              |                                                                                                       |                 |  |               |
| TE ORDER-NO.<br>TE Bestell-Nr. | REV. | POS. | QTY<br>Stueck | MATERIAL  | SURFACE<br>Oberflaeche<br>COLOUR<br>Farbe | DESCRIPTION<br>SINGLE PARTS<br>Beschreibung<br>Einzelteile | ITEM<br>NO<br>lfd.<br>Nr. | MATERIAL<br>SEE TABLE<br>siehe Tabelle                                                     | FINISH<br>SEE TABLE<br>siehe Tabelle                                                          | WEIGHT<br>7.82/8.42g                               | A200779      |                                                                                                       | C=1394277       |  | RESTRICTED TO |
| CUSTOMER DRAWING               |      |      |               |           |                                           |                                                            |                           |                                                                                            |                                                                                               |                                                    | SCALE<br>2:1 |                                                                                                       | SHEET<br>1 OF 2 |  | REV<br>B1     |

| REVISIONS |     |             |      |     |      |
|-----------|-----|-------------|------|-----|------|
| P         | LTR | DESCRIPTION | DATE | DWN | APVD |
|           | -   | SEE SHEET 1 | -    | -   | -    |
|           |     |             |      |     |      |
|           |     |             |      |     |      |
|           |     |             |      |     |      |

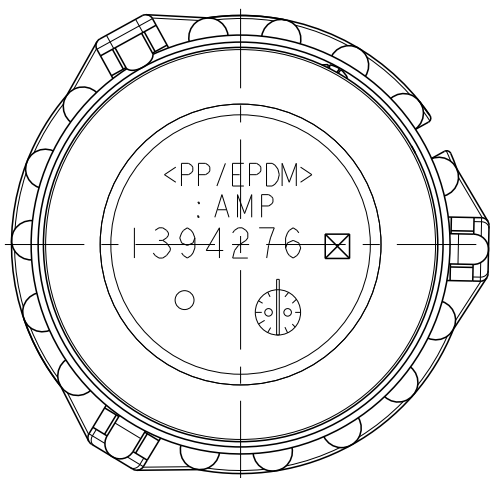
B1 MOLD VARIANT 1 : PART MARKINGS

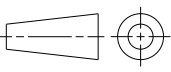


SECTION A-A



1394277-2 WITHOUT RING  
ohne Ring



|                                                                                            |                                                                                     |                                                     |                                                                                                       |                    |                         |
|--------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-----------------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------|-------------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT.<br>DIESE ZEICHNUNG IST EIN KONTROLLIERTES DOKUMENT. |                                                                                     | DWN<br>J. Granzow 06APR2000                         |  TE Connectivity |                    |                         |
|                                                                                            |                                                                                     | CHK<br>J. Granzow 22APR2013                         |                                                                                                       |                    |                         |
|       | DIMENSIONS:<br>MASSENWEITEN:<br>[mm]                                                | APVD<br>Ch. Eberwein 22APR2013                      | NAME<br>COVER<br>FOR 4POS. AND 7POS. PIN HOUSING<br>Schutzkappe                                       |                    |                         |
|                                                                                            | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:<br>ALLGEMEINTOLERANZEN<br>Acc.to ISO 8015 | PRODUCT SPEC<br>PRODUKTSPEZ:<br>108-18621/18622     | SIZE<br>A2                                                                                            | CAGE CODE<br>00779 | DRAWING NO<br>C=1394277 |
| MATERIAL<br>SEE TABLE<br>siehe Tabelle                                                     |                                                                                     | APPLICATION SPEC<br>VERARBEITUNGSSPEZ:<br>114-18255 | RESTRICTED TO                                                                                         |                    |                         |
| FINISH<br>SEE TABLE<br>siehe Tabelle                                                       |                                                                                     | WEIGHT<br>7.82/8.42g                                | SCALE<br>2:1                                                                                          |                    |                         |
| CUSTOMER DRAWING                                                                           |                                                                                     |                                                     | SHEET<br>2                                                                                            | OF<br>2            | REV<br>B1               |

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